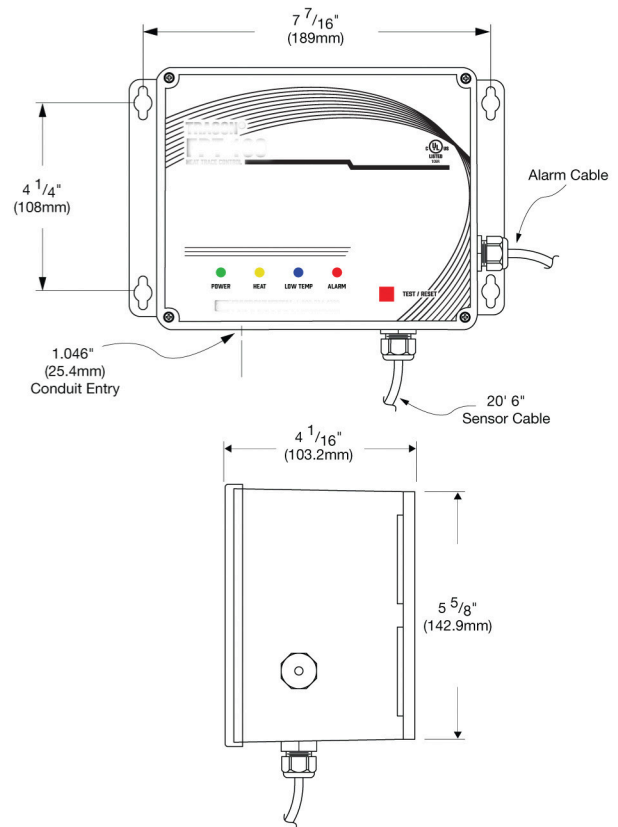
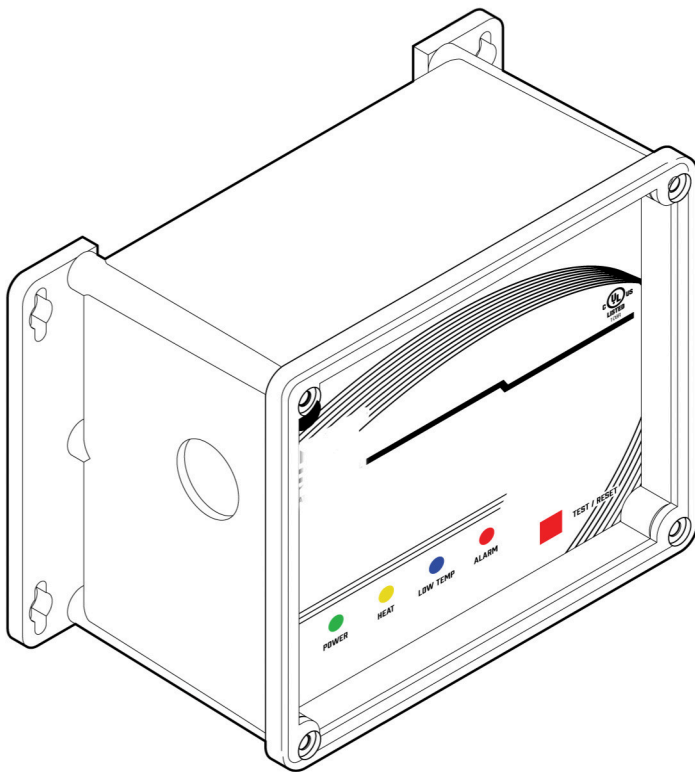


### Electronic Single-Point General Purpose Heat Trace Controller



#### DESCRIPTION

The 1FP Heat-Trace Control is a single-point microprocessor-based heat-trace control thermostat. It is ideal for applications which require Ground-Fault Equipment Protection (GFEP). Ideal uses include freeze protection, and other temperature monitoring and control applications.

The 1FP Heat-Trace Control operates from the heater's power source. A universal power supply allows the 1FP to operate from 100 V ac to 277 V ac, and control a resistive load up to 30 A.

The temperature setpoint is adjustable from 30 °F, 38 °F, 45 °F, or 50 °F (-1.1 °C, 3.3 °C, 7.2 °C, or 10 °C) to a tenth degree resolution.

The 1FP comes with a 100K ohm thermistor temperature sensor with a 20 ft. jacketed cable. The included sensor has an operating range of -40 °F to 230 °F (-40 °C to 110 °C).

The 1FP monitors temperature, load current, and ground leakage current. Alarms include low temperature, low load current, ground fault, sensor fault, internal fault, and power fail. These alarms are pre-set and easy to observe from the front panel.

The 1FP Heat-Trace Control includes integral GFEP. This eliminates the extra expenses associated with having to provide separate GFEP components in the circuit panel.

The 1FP normally disconnects power immediately when ground fault current exceeds 30 mA. If it is set to Fire Protect mode, for critical fire protection systems, then it will generate the alarm but power will be maintained to prevent freezing.

To ensure continued safe operation, the 1FP performs a self-test of the GFEP circuit when power is first applied, along with a load ground fault test, and this test repeats every 24 hours while power is applied if the load has not been energized.

# Specifications

## General

Certifications UL 60730–1, UL 1053, CSA E60730–1:13

## Environmental

Area of use Nonhazardous locations  
Operating temperature –40 °F to 131 °F (–40 °C to 55 °C)

## Enclosure

Dimensions 8 1/8" (W) x 5 1/2" (H) x 4 3/8" (D)  
207 mm (W) x 140 mm (H) x 112 mm (D)  
Ingress protection NEMA 4X, IP66  
Cover attachment Polycarbonate cover, plastic screws  
Cable entries Two liquid-tight cable glands installed for sensor and alarm leads, cable diameter 0.08" to 0.24" (2 mm to 6 mm)  
One 1.046" hole to accommodate a 3/4" conduit fitting for power wiring connection

Material Polycarbonate  
Weight 2.7 lb. (1.22 kg)  
Mounting Wall mount with flanges

## Wiring Connector Ratings

Power Barrier Strip Terminals for Line, Neutral, and Ground; use 10 AWG wires rated for at least 194 °F (90 °C)

Sensors Terminal Block, rising cage clamp, 12–28 AWG leads

Alarm relay Terminal Block, rising cage clamp, 12–28 AWG leads

## Parameter Settings

Temperature setpoints 30 °F, 38 °F, 45 °F, or 50 °F (–1.1 °C, 3.3 °C, 7.2 °C, or 10 °C)

Low–temperature threshold 2 °F (1 °C) below setpoint

Low–current alarm threshold 0.1 A

Low–current alarm delay 5 s

Ground fault limit current 30 mA

Self–test interval 24 h

## User Interfaces

Pushbutton Test / Reset  
DIP switches Temperature setpoint  
Thermistor fault mode  
Fire protection mode

## Remote Interface

Alarm relay Isolated DPDT AMP Class 2 contact

## Indicators

Status indicator Power to the unit (Green solid)  
Calibration error (Green blinking)  
Call for heat (Yellow solid)  
Low current alarm (Yellow blinking)  
Stuck relay (Yellow blinking fast)  
Low temperature (Blue solid)  
Sensor fault (Blue blinking)  
Ground fault (Red solid)  
GFEP circuit failure (Red blinking)

Summary alarm relay reporting Low load current  
High ground fault current  
Sensor fault  
Internal fault

## Control Ratings

Temperature accuracy +/- 2 °F (1 °C)

## Temperature Sensors

Temperature input (Included) Thermistor, 100k ohms at 25 °C, range –40 °F to 230 °F (–40 °C to 110 °C), 20ft Lead (25076)

## GFEP (Ground–Fault Equipment Protection)

Threshold 30 mA  
Automatic self–test range Verifies GFEP functionality every 24 hr. and when the load is turned on

## Power

Supply voltage 100 – 277 V ac 50/60 Hz  
Controller power consumption 5 W maximum, 2 W idle  
Load rating 30 A, 100 – 277 V ac resistive

Specifications are at 77 °F (25 °C) unless otherwise stated and are subject to change without notice.